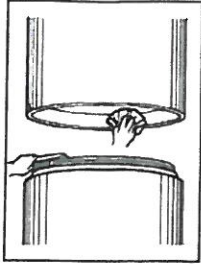




CONCRETE PIPE and MANHOLE GASKETS

O-RING GASKET INSTALLATION

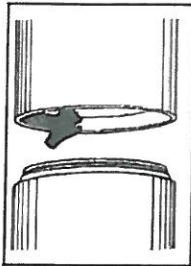
ON MANHOLE RISERS



- 1** Carefully clean all dirt and foreign objects from the jointing surface of the bell or groove end of pipe.

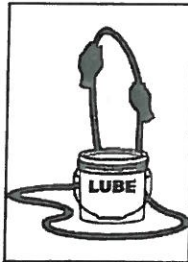
Carefully clean spigot or tongue end of pipe, including the gasket recess.

Improperly prepared bell and spigot surfaces may prevent homing of the pipe or keep the gasket from sealing.



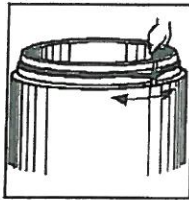
- 2** Lubricate bell joint surface liberally, cover entire inside surface, using PRESS-SEAL Pipe Gasket Lubricant.

A bell and gasket not lubricated or improperly lubricated may cause the gasket to roll and leak or possibly damage the bell.



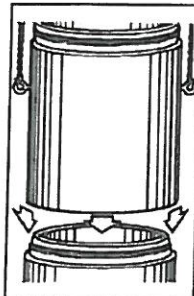
- 3** Lubricate the gasket thoroughly before it is placed on the spigot or tongue.

Excessive force will be needed to push the pipe home if the gasket is not well lubricated.



- 4** Fit the gasket carefully. Equalize the rubber gasket stretch by running a smooth, round object (inserted between gasket and spigot) around the entire circumference several times.

Unequal stretch could create bunching of the gasket and may cause leaks in the joint or crack the bell.



- 5** Align the bell and spigot to be joined. Before homing the joint, check that the gasket is in contact with the bell end entrance taper around the entire circumference.

Improper alignment can dislodge gasket causing leaks or possibly breaking the bell.

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